## NEW INVESTIGATION ON SILICON BIPOLAR TRANSISTOR AT LOW TEMPERATURES

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Abstract. The intrinsic carrier concentration is calculated with the nonparabolic energy bands at low temperatures. Besides, the current gain of a silicon bipolar transistor is quantitatively modeled at 77K and 300K, and the temperature dependence of the mean nonideal coefficient of the base current is also analyzed. The obtained results are in agreement with experimental data.

## 1. Introduction

The intrinsic carrier concentration, the current gain and the non-ideal coefficient are fundamental parameters in silicon bipolar transistors. Their detailed investigation is useful for the undestanding of the low temperature device physics.

### 2. Calculation of the intrinsic carrier concentration

On the basis of Chakravarti et al.'s work [1], the intrinsic carrier concentration  $n_{in}$  with the non-parabolic energy bands could be deduced as

$$n_{inD(A)} = n_i \times \left[ \frac{2F_{1/2}(\eta_{nC(V)})}{\sqrt{\pi} \exp(\eta_{nC(V)})} + \frac{5KT\alpha_{D(A)}F_{3/2}(\eta_{nC(V)})}{\sqrt{\pi} \exp(\eta_{nC(V)})} \right]^{1/2}$$
(1)

where  $n_i$  is the intrinsic carrier concentration with the non-degenerate approximation.  $\alpha_D = 1/E_{gD}$ ,  $\alpha_A = 1/E_{gA}$ .  $F_{1/2(\eta)}$  and  $F_{3/2(\eta)}$  are Fermi integrals with orders of 1/2 and 3/2 respectively. T is the absolute temperature and K is the Boltzmann constant.  $E_{qD}$  and  $E_{qA}$  are silicon bandgaps with

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doping of donor  $(N_D)$  and acceptor  $(N_A)$ , respectively. With the degenerate approximation, the intrinsic carrier concentration  $n_{id}$  could be expressed as

$$n_{idD(A)} = n_i \times \left[ \frac{F_{1/2}(\eta_{C(V)})}{\exp(\eta_{C(V)})} \right]^{1/2}$$
(2)

Figures 1 and 2 show curves of  $n_{idD(A)}/n_{inD(A)}$  as a function of  $N_D(N_A)$ . It is clear that  $n_{id}$  deviates from  $n_{in}$  at high concentrations.



Figure 1.  $n_{idD}/ninD$  versus  $N_D$  at different T.



Figure 2.  $n_{idA}/ninA$  versus  $N_A$  at different T.

## 3. Modeling of the current gain

For a common  $n^+pn$  silicon bipolar transistor, minority-carrier concentrations in the base and in the emitter could be approximately written, respectively, as

$$n_B(x) = n_B(0)(1 - \frac{x}{W_B})$$
  

$$p_E(x) = p_E(0)(1 - \frac{x}{W_E})$$
(3)

where  $W_E$  and  $W_B$  are widths of the emitter and the base, respectively.  $n_B(0)$  and  $p_E(0)$  are minority-carrier concentrations at edges of the emitterbase junction.

The collector current  $I_C$  may be written as

$$I_{C} = \frac{qA_{E}n_{i}^{2}\exp(\frac{qV_{BE}}{KT})}{\int_{0}^{W_{B}}\frac{C_{B}(x) + n_{B}(x)}{D_{nB}(x)} \times \frac{n_{i}^{2}}{n_{ib}^{2}(x)}dx}$$
(4)

where  $A_E$  is the emitter area.  $V_{BE}$  is a voltage on the emitter-base junction.  $C_B(x)$ ,  $D_n B(x)$  and  $n_{ib}(x)$  are the effective majority-carrier concentration, the electron diffusion coefficient and the effective intrinsic carrier concentration in the base, respectively. q is the electronic charge.

The ideal base current  $I_{BI}$  could be written as.

$$I_{BI} = \frac{qA_E n_i^2 \exp(\frac{qV_{BE}}{KT})}{\int\limits_0^{W_E} \frac{C_E(x) + P_E(x)}{D_{pE}(x)} \times \frac{n_i^2}{n_{ie}^2(x)} dx}$$
(5)

where  $C_E(x)$ ,  $D_{pE}(x)$  and  $n_{ie}(x)$  are the effective majority-carrier concentration, the hole diffusion coefficient and the effective intrinsic carrier concentration in the emitter, respectively.

The non-ideal base current could be written as [2]

$$I_R = q A_E W^* \frac{n_i \exp(\frac{q V_{BE}}{2KT}) \exp(\frac{q \sqrt{\beta E}}{2KT})}{2\sqrt{\tau_p \tau_n}}$$
(6)

where  $W^*$  is the width of the emitter-base space charge region.  $\tau_p$  and  $\tau_n$  are minority-carrier lifetimes in the emmitter and in the base, respectively. *E* is the electric field intensity in the space charge region.  $\varepsilon$  is the silicon dielectric constant.  $\beta = q/\pi\varepsilon$  The base recombination current  $I_{RB}$  could be written as

$$I_{RB} = \frac{qA_B n_i^2 W_B^2 \exp(\frac{qV_{BE}}{KT})}{2 \int_{0}^{W_B} [C_B + n_B(x)] \tau_n dx}$$
(7)

where  $A_B$  is the base area.

At a medium collector electric intensity, the base widening  $W'_B$  may be written as [3]

$$W'_B = W_C (1 - \frac{J_{C0}}{J_C}) \tag{8}$$

where  $W_C$  is the collector width.  $J_C$  is the collector current density and  $J_{C0}$  is the collector current density corresponding to the beginning of the effective base widening effect [4].

The contribution of the Erly effect may be expressed by  $C_{early}$  [5].

$$C_{early} = 1 + \frac{d_c}{2(W_B + W'_B)}$$
(9)

where  $d_c$  is the width of the base-collector space charge region.

The current gain  $H_{FE}$  could be expressed as

$$H_{FE} = \frac{I_E}{I_{BI} + I_R + I_{RB}} \times C_{early} \times \frac{W_B}{W_B + W'_B} \tag{10}$$

With the current crowding effect,  $n_B(0)$  and  $p_E(0)$  may be written as

$$n_{Bcr}(0) = n_B(0) \frac{S_e}{S_{eff1}}$$

$$p_{Ecr}(0) = p_E(0) \frac{S_e}{S_{eff2}}$$
(11)

where  $S_e$  is the half emitter width.  $S_{eff1}$  and  $S_{eff2}$  are effective emitter half widths for the forward and the inverse injections [6], respectively. By  $n_B(0)$  and  $p_E(0)$ , the emitter current crowding effect makes the conductivity modulation effect easily happen.

Figure 3 shows curves of  $n_B(0)$  and  $p_E(0)$  as a function of  $V_{BE}$  at 77K. When the emitter current crowding effect is not considered, they exponentially increase with  $V_{BE}$ , but when it is considered,  $n_B(0)$  and  $p_E(0)$  increase much faster than the exponential function at high injection levels. Figure 4 showes  $H_{FE}$  as a function of  $I_C$  with  $V_{CE} = 1V$  at 77K.

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Figure 3.  $n_B(0)$ ,  $p_E(0)$  versus  $V_{BE}$  at 77K.



Figure 4.  $H_{FE}$  versus  $I_C$  at 77K with  $V_{CE} = 1V$ .

The modeled result is in agreement with experimental data. When  $V_{CE} = 1V$ ,  $J_{C0} \cong 1540 A/cm^{-2}$ , the related  $I_C \cong 3.08 times 10^{-2} A$ . In comparison with this value with that of  $I_C$  corresponding to the decrease of  $H_{FE}$  in Figure 3, it is clear that the effective base widening effect is not the main reason for the decrease of  $H_{FE}$ . At 77K, the conductivity modulation effect and the emitter crowding effect are main factors for the decrease of  $H_{FE}$ .

At 300K, the conductivity modulation effect and the emitter current crowding effect have little influence on  $n_B(0)$  and  $p_E(0)$ . Figure 5 showes  $W_{B'}$  as a function of  $I_C$  with  $V_{CE} = 1V$ .  $W_{B'}$  rapidly increases with  $I_C$ . Figure 6 showes the curve of  $H_{FE}$  with  $V_{CE} = 1V$  at 300K.



Figure 5.  $W'_B$  versus  $I_C$  at 300K with  $V_{CE} = 1V$ .



Figure 6.  $H_{FE}$  versus  $I_C$  at 300K with  $V_{CE} = 1V$ .

When  $V_{CE} = 1V, J_{C0} \cong 1044A/cm^{-2}$ , the related  $I_C \cong 2.09 \times 10^{-2}A$ . This value is in agreement with its experimental value. At 300K, the effective base widening effect is the main reason for the decrease of  $H_{FE}$ .

# 4. Temperature dependance of the mean non-ideal coefficient

Figures 7 and 8 show calculate curves of the mean non-ideal coefficient  $n_{mean}$  of the total base current  $I_B$  at low injection level as a function of temperature at different  $N_B$  and  $N_E$ . It is clear that its temperature dependance relies on  $N_B$  and  $N_E$ . When  $N_B$  is high and  $N_E$  is low, it has a negative temperature coefficient, otherwise it has a positive temperature coefficient.



Figure 7.  $n_{mean}$  versus T at different  $N_B$ .



Figure 8.  $n_{mean}$  versus T at different  $N_E$ .

Stock et al.'s data [7] show that  $n_{mean}(83K) = 1.29, n_{mean}(296K) = 1.33$  with  $N_B = 8 \times 10^{17} cm^{-3}; n_{mean}(296K) = 1.40, n_{mean}(83K) > 2.74$  with  $N_B = 8 \times 10^{18} cm^{-3}$ . Woo et al.'s data [8] show that  $n_{mean}(79K) = 1.10, n_{mean}(300K) = 1.39$  with  $W_B = 0.7\mu m, G_B = 1.63 \times 10^{12} cm^{-2}$  and  $N_E = 4 \times 10^{18} cm^{-3}$  for a metal contacted transistor.

## 5. Conclusion

It is appropriate to adopt the non-parabolic energy bands at high concetrations. The current gain is determined by the conductivity modulation effect and the emitter current crowding effect at 77K, but at 300K, it is mainly determined by the effective base widening effect. The temperature dependance of the mean non-ideal coefficient of the base current relies on the emitter and the base concetrations at low injection levels.

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